

Thresholds

Weatherstrip

Door Seal

FIRE RATED PARTS



20 Minute Fire Rating:

INSERT SILL / THRESHOLD:

542

WATER-RETURN THRESHOLDS:

341

ADJUSTABLE THRESHOLDS:

827 847 857 877 927 947 957 977

OUT-SWING BUMPER THRESHOLDS:

415 417



90 Minute Fire Rating:

DOOR BOTTOMS:

151 201 205 221 223 251 257 261 281

COMBINATION SILL-THRESHOLDS:

566 569 585 586

650 651 680 681 775 776

SILL COVERS:

3104 3109 3116

RESIDENTIAL THRESHOLDS:

300 332 3007 3008 3017

OUT-SWING BUMPER THRESHOLDS:

428 470 471 472 1522 1523

COMMERCIAL SADDLE THRESHOLDS:

1503 1504 1505 1506 1507 1509 1512 1514 1515 1516 1517 1518 1520 1525 1529 1539 1544 1545 1546 1547 1548 1564

JAMB WEATHERSTRIPS:

1000 3212

ADHESIVE-BACKED DOOR SEALS:

1430 1830

Dear Valued Customer,

COMBO ALUMINUM PRODUCTS was founded in El Cajon, California in 1959 by Mr. Wally Miller, then known as the W.W. Miller Company. Mr. Miller designed and patented the original Combo Sill, from which we get our name today.

Over the past sixty-three years numerous things have changed, but our core values have always stayed the same; we recognize the importance of producing a quality product, coupled with providing excellent customer service. As we look to the future, Combo will continue to develop new and innovative products to support not only our current customers but our growing and advancing markets.

Above all, Combo Aluminum thanks you, our customer, for trusting us to be a key and vital role in your success.

Sincerely,

Roy[/]Tovar President

MATERIALS

ALUMINUM PRODUCTS are manufactured from 6063-T5 extruded aluminum. Aluminum finishes are listed under "Ordering Information" on page 2.

STEEL PRODUCTS are manufactured from cold-rolled low carbon steel and painted in a primer coat.

SEALING - GASKETING MATERIALS

VINYLS are provided in standard and/or low temperature grades, depending on application, compounded from B.F. Goodrich 'Geon' flexible homopolymer resin

SANTOPRENE® is an advanced thermoplastic elastomer from Monsanto having outstanding properties of UV stability and flame retardance.

TPR Thermoplastic Rubber combines the versatility of rubber with high durability properties.

THERMAL BREAK MATERIALS for improved energy conservation may consist of wood, rigid PVC, ABS, or high density solid polyurethane integral to the aluminum.

SPECIAL WEATHERSTRIP PRODUCTS manufactured by others are supplied in materials proprietary to those manufacturers.

AVAILABILITY, STANDARDS and PRICING

Materials and components for the manufacture of products shown in this catalog are maintained in inventory and fabricated for prompt shipment.

Specific information pertaining to the industry standard of over-cut and under-cut lengths are explained at the beginning of each catalog section.

Pricing, terms of sale, shipping allowance information is published in the Price List which is available upon request.

CERTIFICATION

Products of aluminum are warranted for three years against defects in materials or workmanship. Non-metallic materials are guaranteed for ninety days. Warranty applies only to products used in applications for which the product is intended, and installed in an accepted workmanship manner. Defective materials will be replaced or repaired at our option. No claims for damage incurred or work done thereon shall be allowed.

PRODUCTS SHOWN as dimensional cross-sections

are full size profiles, unless noted, and are sufficiently accurate to be used as templates. Perspective drawings are not to scale, but are included to indicate installation methods.

Installation practices vary considerably among geographic areas and the final authority for installation rests with the construction professional. Product information at the beginning of each section pertains to the products shown within that section unless otherwise noted.

PRODUCTS ARE PROVIDED with required holes and fasteners included in the cost. In general, #10 size fasteners of popular length are provided with thresholds, sills and saddles. Number 6 fasteners are provided for door bottoms and weatherstrips. Fasteners are color matched to the product finish.

PRODUCTS AND PRODUCT DESIGNS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

PRICES AND TERMS ARE SUBJECT TO CHANGE BY NOTIFICATION IN PUBLISHED PRICE LIST.

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ORDERING INFORMATION

When ordering please state

- 1) QUANTITY number of pieces.
- 2) PART NUMBER
- 3) FINISH (A, B, BA, G, PG, S, W) see below.
- 4) PACKAGING (BK, PR, PT, PS, COVER) see below.
- 5) SIZE / LENGTH (36", 80", 72", etc.) see below.
- 6) FABRICATION (Options page 4, 14 and 31).

FINISHES

Most extruded aluminum products are available in the following finishes/ coatings:

- Α ALUMINUM MILL FINISH - as extruded condition.
- В **BRONZE ANODIZE** - bronze color anodizing process.
- BA BRITE ALUMINUM - available on selected wallboard trims & edge facing.
- G GOLD ANODIZE - gold color anodizing process (Floor Trim only).
- PG **BRIGHT GOLD** - a chemically brightened gold anodizing process.
- S **CLEAR SATIN ANODIZE -** clear anodize with light etch.
- W WHITE - a baked electrostatic coating or a powder coat according to product service requirement.
 - Floor trim products come in hammered finishes only.

PACKAGING SYMBOLS

- **BULK** Not individuall wrapped, but with standard fabrication
- PR **POLY-RETAIL** - Shrink wrapped or poly wrapped with product label and fasteners.
- POLY-SLEEVE- An open end, heavy 6 mil thick poly wrap for protection during construction. Fasteners included.
- PT **PROTECTIVE TAPE** - Tape for aluminum and/or wood protection.
- **COVER PROTECTIVE PVC COVER** On select thresholds.

SIZE - LENGTH

If special sizes are required, please specify at time of ordering. Standard sizes (ie, 30", 32", 36", etc.) are cut over, under, or exact, as detailed in section headings for that specific product.

FABRICATION

All products are cut to standard size, punched with required holes and provided with seal (as illustrated). Additional fabrication may be ordered as follows: **DOOR BOTTOMS - Stop cut, 3 degree bevel & weep holes. See page 4.** SILLS-THRESHOLDS / COMMERCIAL SADDLES - Rout for nail-on applications, rout for metal / mortised frame, mullion rout, sill trim notch, tabs, or "no-holes" (pages 14 and 31).

ASTRAGALS - Punch out for dead bolt, stop cut.

PLEASE TAKE NOTE

Any variance from standard preparation procedures must be noted at the time of ordering. Standard procedures, in addition to the above, are described at the beginning of each product section. Fabrication Options are illustrated on page 4, 14 and 31.

Section 1 DOOR BOTTOMS & SEALS

Door Bottoms are extruded aluminum with either double vinyl seal or wide finger vinyl seal.

Standard Size are 30", 32", 36", 42" & 48" and are cut 1/4" under unless noted.

Other lengths may be ordered, and are cut exact.

Door Bottoms have **slotted holes** for close adjustment. SMS 6 x 5/8" phillips panhead stainless steel screws are included

Indicates location of standard fastener hole.

THERMAL BREAK door bottoms are shown on page 5.

Color of sealing material is black. Made from virgin, flexible extruded vinyl.

Replacement sealing materials are available and sold by the foot (Page 41).

Custom fabrications - **Stop cuts & 3 degree bevel -** are available to assist installation. See page 4 for detail.

Typical clearance between door and threshold is 3/8". Check before installation.

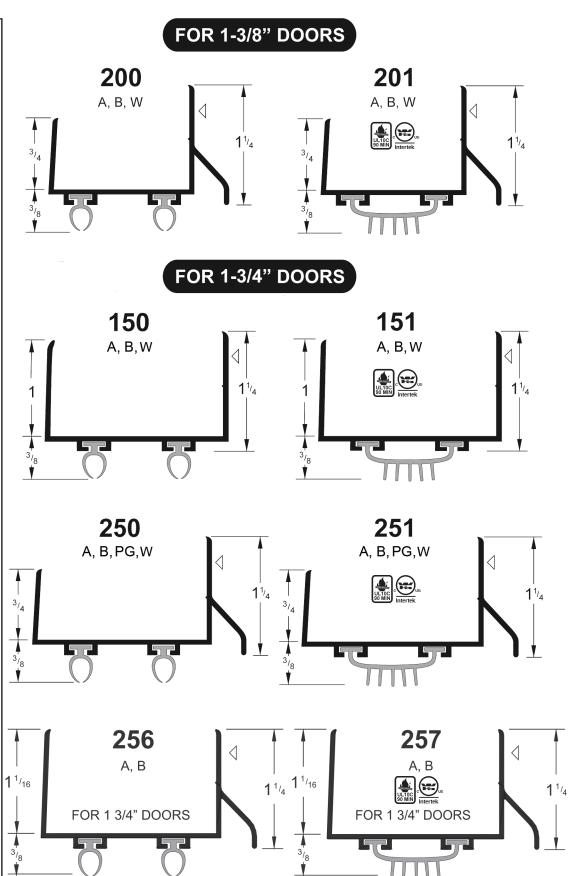
Some Door Bottoms have a **drip cap** to direct rain water run-off. Weep holes are avail.

Threshold and Door Bottoms can be ordered in packaged sets.

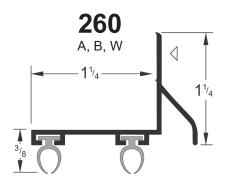
Closure strips with a reach up to 1-1/4" (page 7)

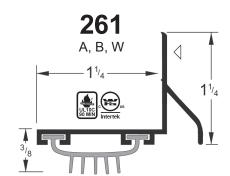
Automatic Door Bottoms are available in both Surface Mount and Mortise types.

Part #255 is designed for hollow metal doors (page 4)

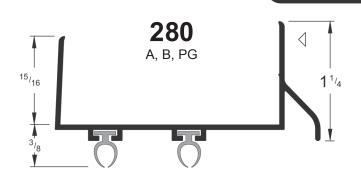


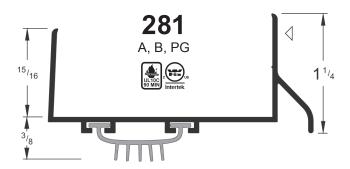
UNIVERSAL DOOR BOTTOMS



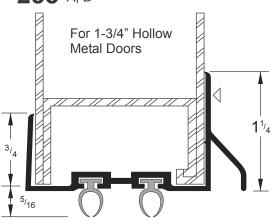


FOR 2-1/4" DOORS



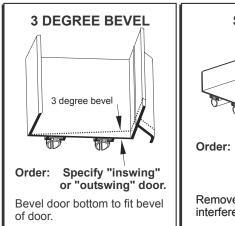


255 A. B



Self-drilling sheet metal screws are provided.

DOOR BOTTOM FAB OPTIONS



STOP CUT Specify size of stop cut: 1/2",5/8" or 3/4". Removes metal to prevent

interference with door stop.

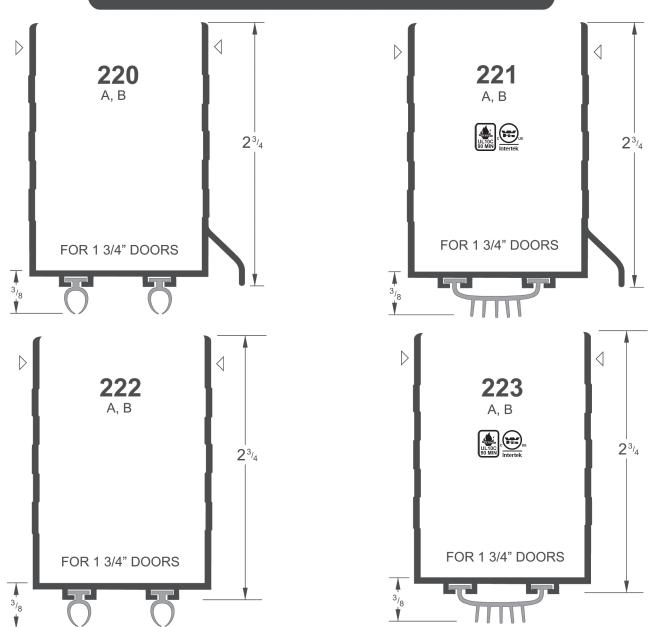
THESE DRAWINGS NOT TO SCALE

Indicates location of standard fastener hole.

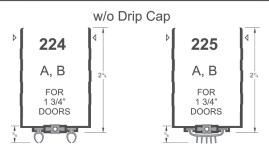
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PRODUCTS ARE SHOWN ACTUAL SIZE (EXCEPT AS NOTED)

COMBINATION KICK PLATE AND DOOR BOTTOM



THERMAL BREAK DOOR BOTTOMS



THESE DRAWINGS NOT TO SCALE

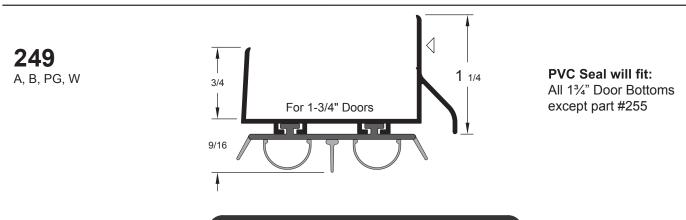
Features:

Combination Door Bottom & Kick Plate.

Thermal Break is rigid PVC.

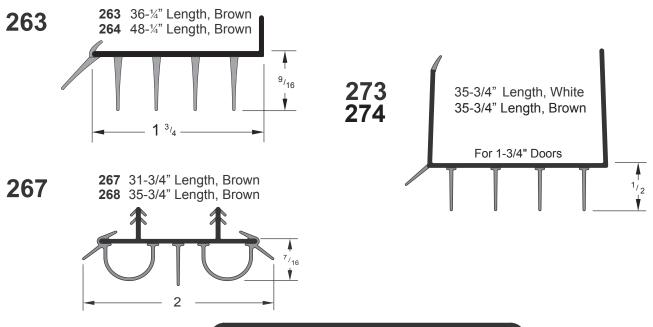
Slotted holes on both sides.

▼ Indicates location of standard fastener hole.

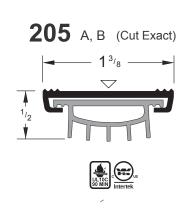


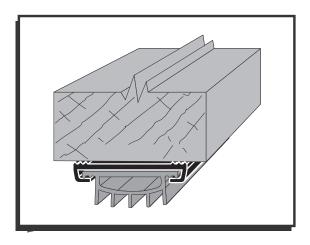
PVC DOOR BOTTOM (Dual Durometer)

For **1-3/4**" door - attaches with staples, nails, or screws. (Not furnished)



CONCEALED DOOR BOTTOMS

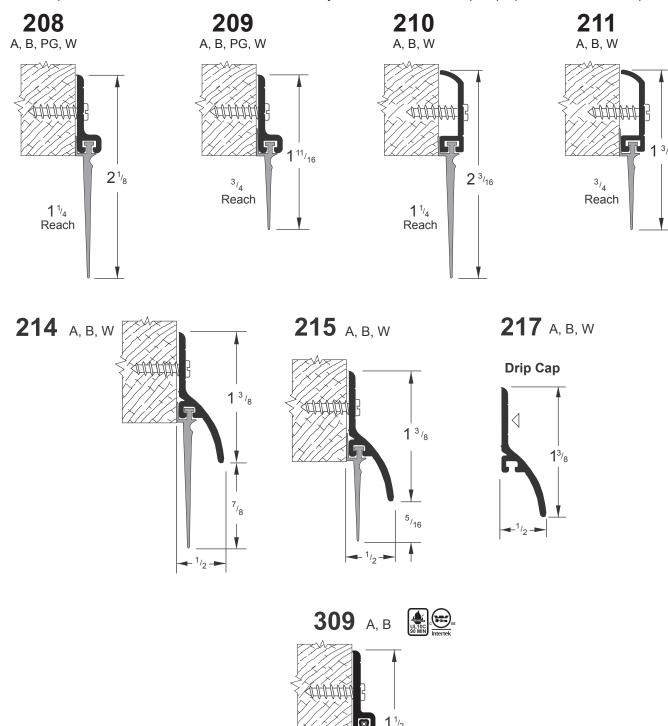




▼ Indicates location of standard fastener hole.

CLOSURE STRIPS

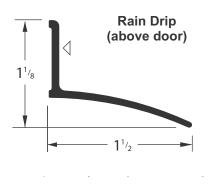
Closure strips are cut 1/4" over. Slotted holes for close adjustment. SMS 6 X 5/8" phillips-panhead screws are provided.

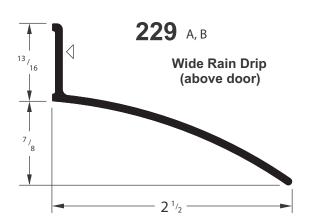


Reach

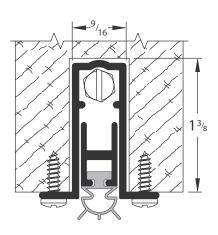
OVER HEAD PROTECTION

219 A, B, W





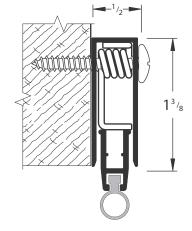
AUTOMATIC DOOR BOTTOMS



Mortise type automatic door bottom, vinyl seal, 3/4" max. drop.

240	24"
241	28"
242	30"
243	32"
244	36"
245	42"
246	48"

Finish: A Aluminum Mill Finish



Surface mount automatic door bottom, pliable seal, 1/2" max. drop.

232	30" - 32"
233	34" - 36"
234	40" - 42"

Finish: **B** Bronze Anodize **S** Satin Anodize

Section 2 COMBINATION SILL-THRESHOLDS, the "COMBO SILL"

Standard Sizes: 30", 32", 36", 42", 48", 60", 64", 72" (cut exact).

Other lengths are available. (Extra cost over 73") Drop In Sills are cut to exact length ordered.

Center holes are countersunk, 1 per door for routed nail-on sill; or, approximately 1 per 12" for drop-in sill. Sills can be ordered without center holes, if desired.

Special fabrications to ease installation with ordering information are described on page 14:

Rout for nail-on jambs (3/8" - 1-1/4") Mullion rout (MR) Rout for metal/mortised frame (RMF) Sill trim notch (SN) Nail-on rabbet

#10 phillips flathead screws are included, length per industry standard. All Combo Sills can be packaged with any door bottom to create a packaged set.

Sill Covers and Sill Risers are on page 15.

End Holes are provided with sills routed for nail-on jambs.

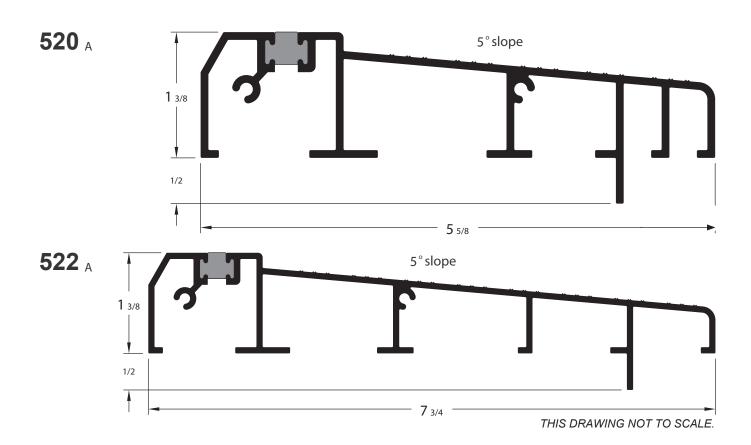
SILL-THRESHOLD SELECTION GUIDE

PRODUCT#	WIDTH	HEIGHT	SLOPE	JAMB WIDTH
542	4%16"	11/8"	6°	41/8 to 5
650	53/4"	11/8"	9°	4¾ to 5½
569	5%"	11/4"	6°	43% to 51/2
775	73/4"	11/4"	9°	6 to 71/8
520	55/8"	13/8"	5°	4% to 5½
522	73/4"	13/8"	5°	6 to 71/8
585	5 ½"	13/8"	9°	4 to 47/8
680	6 ¹³ /16"	13/8"	9°	5½ to 6½

NOTE: Each profile also available for continuous level floor.

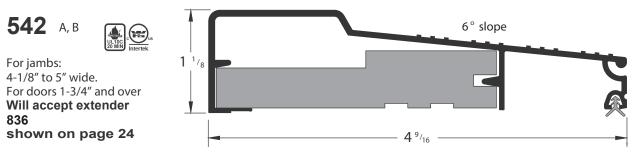
THERMAL-BREAK THRESHOLD

Thermal-Break Threshold for Modular Homes (#520 & #522). Heavy wall thickness for strength and rigidity. Screw-bosses for attaching to frame (fasteners not included). End Seals available.



INSERT SILL-THRESHOLD

COMPOSITE & WOOD SUBSTRATE AVAILABLE



Full length wood or composite insert for glue down or nail-on applications

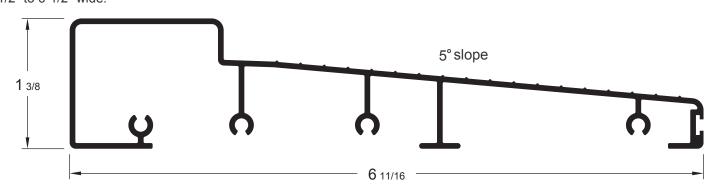
▼ Indicates location of standard fastener hole.

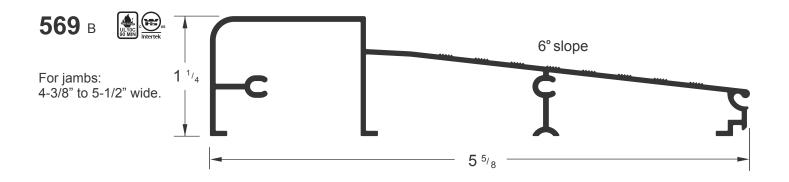
"COMBO SILLS"

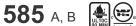
566 A



For jambs: 5-1/2" to 6-1/2" wide.

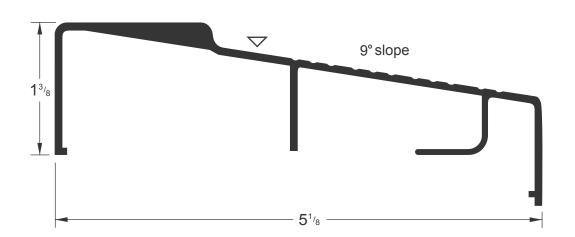


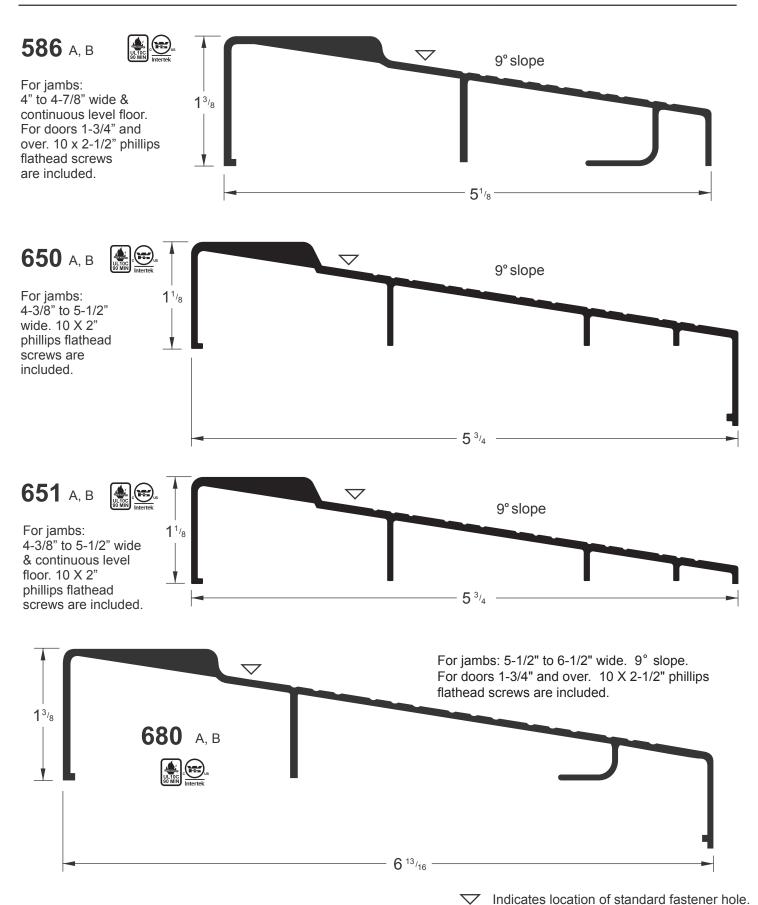


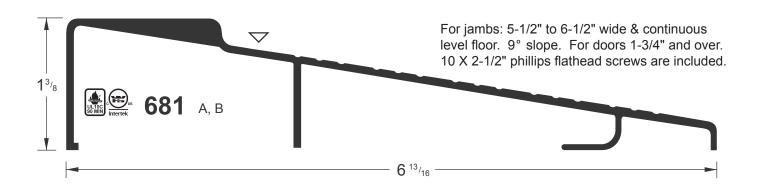


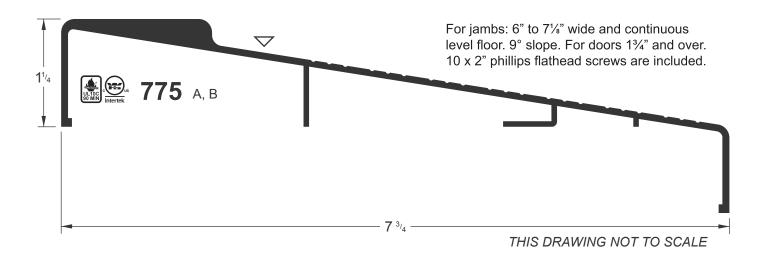


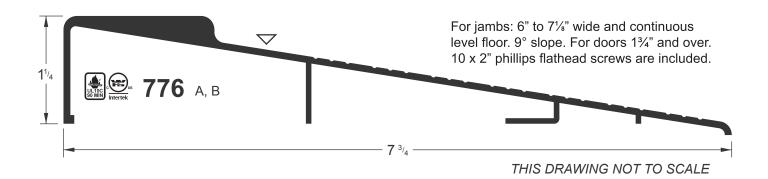
For jambs: 4" to 4-7/8" wide; For doors 1-3/4" and over. 10 x 2-1/2" phillips flathead screws are included.









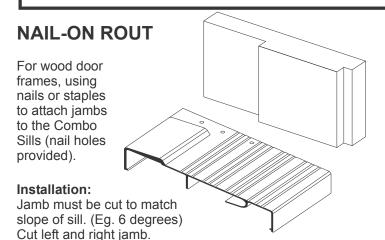


Indicates location of standard fastener hole.

Section 3 FABRICATION OPTIONS for "COMBO SILLS"

The Combo Sill, a combination sill and threshold, and other threshold products can be customized for a variety of applications. The most commonly used fabrications are illustrated below, and include the

appropriate **ordering information**. Center holes are countersunk. Sills can be ordered **without** center holes, if required. Illustrations are not to scale. See price list for fabrication cost.



Order: Door opening plus rout size. Rout Sizes: **R3** = 3/8", **R4** = 1/2", **R6** = 3/4",

R7 = 7/8", **R8** = 1", **R9** = 1-1/8",

R10 = 1-1/4"

Holes: One (1) center hole per door.

Three (3) nail end holes.

SILL NOTCH (SN)

SN is a milling operation to fit the sill around the frame or trim molding.

Order: Dimensions of notch

required (ie: "A", "B" and "C").

Holes: Three (3) center holes per door.

ROUT FOR METAL FRAMES (RMF)

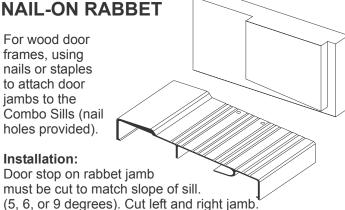
RMF is a milling operation to remove aluminum, enabling the threshold to be "dropped" into place.

Order: Exact length required. Specify stop size,

and "inswing" or "outswing" door.

Holes: Three (3) center holes per door.

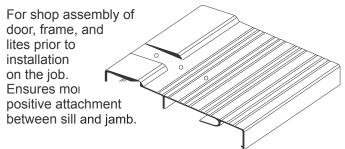
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Order: Exact length required.
Holes: One (1) center hole per door.

Two (2) end holes. Specify location.

MULLION ROUT (MR)



Order: Exact length required and placement

of rout from the outside looking in.

Holes: One (1) center hole per door.

DROP IN STANDARD (NO FAB)



Order: Exact Sill length.

Holes: Three (3) center holes per door.

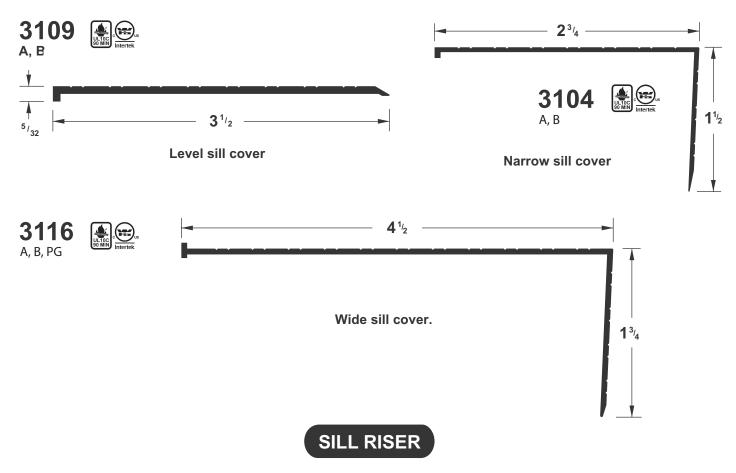
Section 4 ACCESSORIES

Sill Covers: Standard Sizes - 30", 32", 36", 42", 48 " (cut 3/8" over); 60", 64", 72", (cut 1" over). Other lengths are available and are cut exact as ordered. (Extra cost over 73") No holes or fasteners are provided.

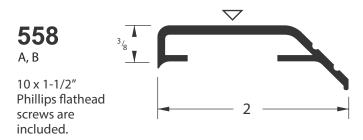
Sill Risers: Sill risers are <u>cut exact</u>. Center holes are countersunk. #10 sheet metal screws are provided.

SILL COVERS

Used to extend COMBO sills, in order to cover exterior foundation beyond threshold.



Used to increase the height of Combo Sill-Thresholds, to accommodate a change in floor covering thickness. Will fit most Combo Sill-Thresholds, pages 9-13. Cut Exact.



5 RESIDENTIAL THRESHOLDS

Thresholds are extruded aluminum.

Standard Sizes (Product is cut oversize to allow "cutting in"): 30", 32", 36", 42", 48" (cut 3/8" over); 60", 64", 72" (cut 1" over) .

Other lengths are available and are cut exact. (Extra cost over 73")

Thresholds routed for metal frames are cut exact. Specify special

requirements at time of ordering.

Center holes are counter-sunk. #10 phillips flathead screws are included.

Special anchors may be required on concrete slab construction.

Above specifications do not apply to Hardwood Thresholds and Water Returns, page 17,18

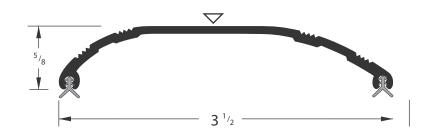
Sealing material, both moisture barrier and door seal is made from virgin, flexible extruded vinyl and exceeds requirements specified in commercial standard CS 230-60. Vinyl color is black.

All Combo Thresholds can be packaged with any door bottom to create a packaged set. See pages 3-6 for Door Bottom selection.

3007



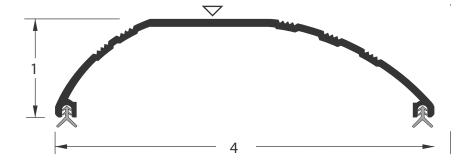
Low rug threshold with vinyl moisture barrier. 10 x 1-1/2" phillip s flathead screws are included.



3008



High rug threshold with vinyl moisture barrier. 10 x 2" phillips flathead screws are included.

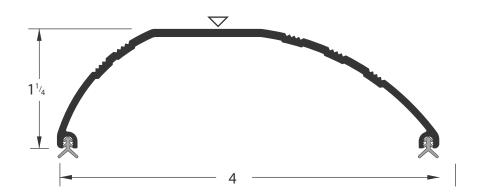


3017



A, B

Extra high rug threshold with vinyl moisture barrier. 10 x 2" phillips flathead screws are included.

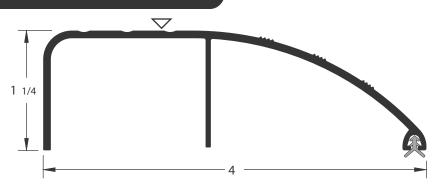


Indicates location of standard fastener hole.

SQUAREBACK THRESHOLD

332 A. B

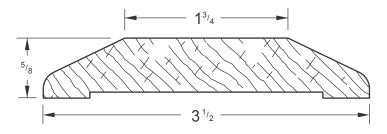
Squareback threshold for butting up to floor covering. Moisture barrier seal is made from virgin, flexible extruded vinyl. 10 x 2" phillips flathead screws are included.



HARDWOOD THRESHOLDS

355 37" Length

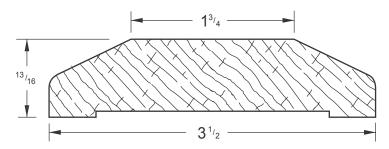
Low rug, Hardwood threshold.



✓ Indicates location of standard fastener hole.

360 37" Length

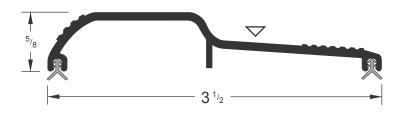
High rug, Hardwood threshold. Full 1-3/4" sealing surface.



300

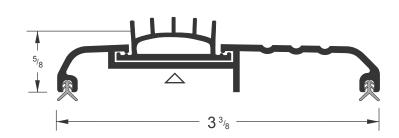


Low rug, contemporary design with water dam and vinyl moisture barrier. Center leg for extra support. 10 x 1½" phillips flathead screws are included.



322 A, B

Low rug threshold with a smooth vinyl insert and vinyl moisture barrier. 10 x 1-1/2" phillips flathead screws are included.

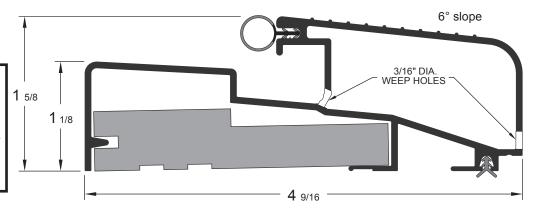


341 A, B



WATER-RETURN INSWING BUMPER

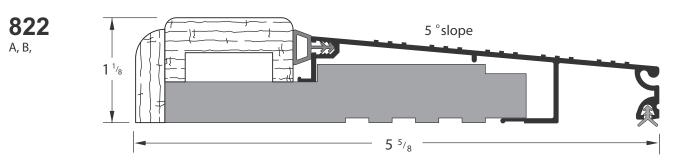
thresholds designed to prevent water penetration. Residual water is returned outside through weep holes. Full length composite insert for glue-down or nail-on applications. Cut exact. End seals included.



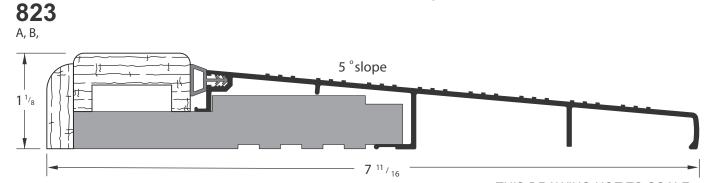
Section 6 INSULATED SILL THRESHOLDS

FIXED HARDWOOD THRESHOLDS

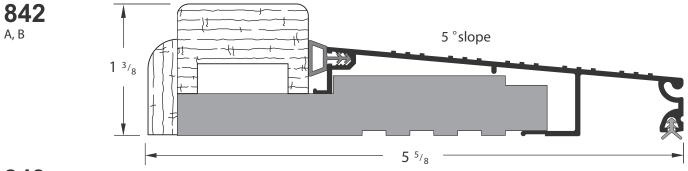
COMPOSITE OR WOOD SUBSTRATE AVAILABLE



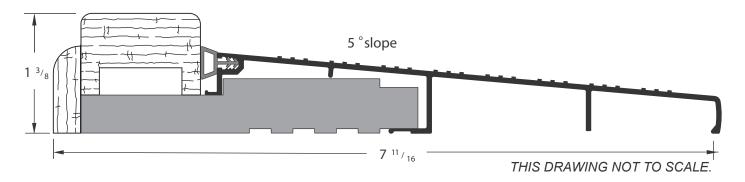
Available extender shown on page 24.





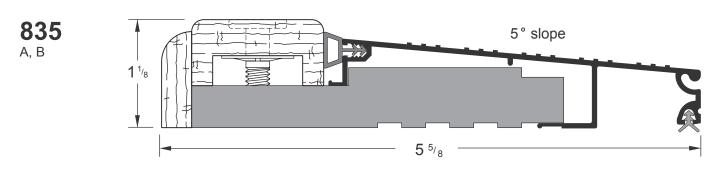




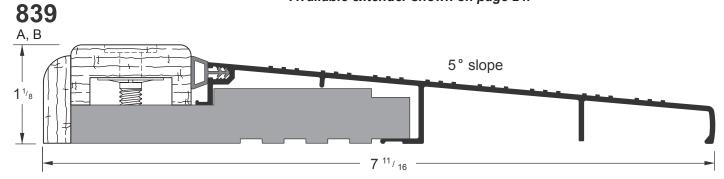


ADJUSTABLE HARDWOOD THRESHOLDS

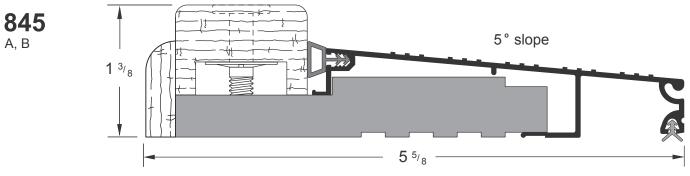
COMPOSITE & WOOD SUBSTRATE AVAILABLE



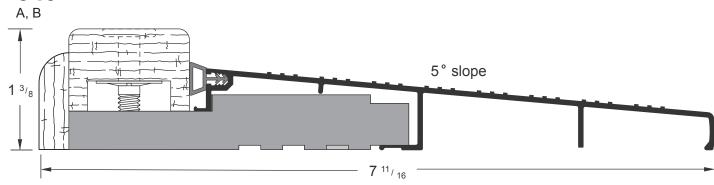
Available extender shown on page 24.



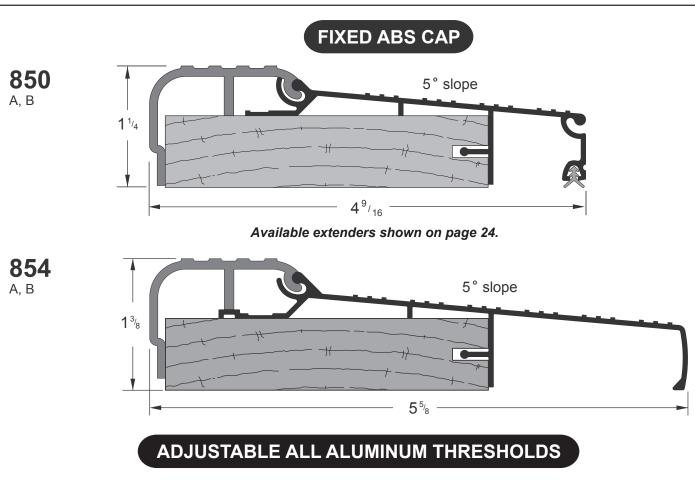
THIS DRAWING NOT TO SCALE



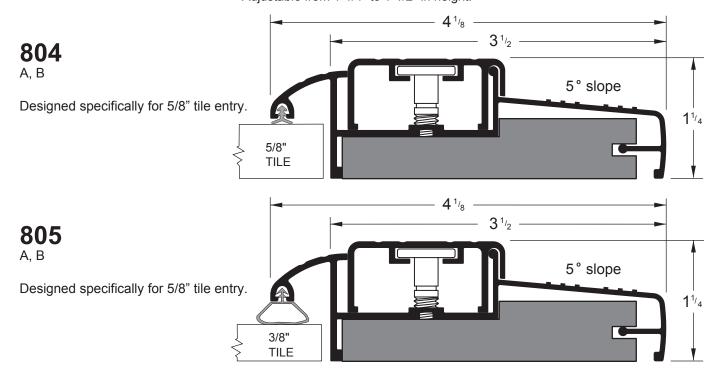




THIS DRAWING NOT TO SCALE



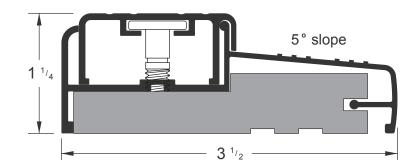
COMPOSITE OR WOOD SUBSTRATE AVAILABLE Adjustable from 1-1/4" to 1-1/2" in height.



NOTE: Parts 804 & 805 are available in a tall cap version. Order as 904 & 905; which adjust from 1-3/8" to 1-5/8" in height.

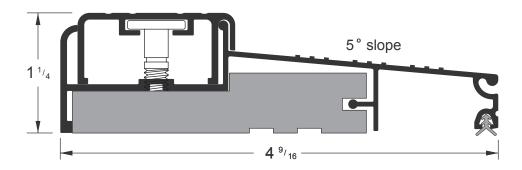






847



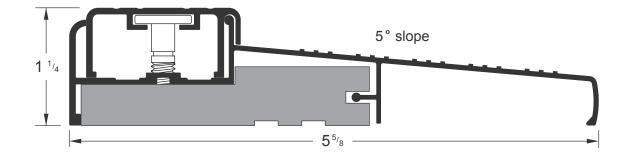


Available extender shown on page 24.

857



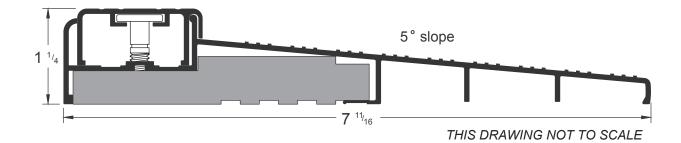




877

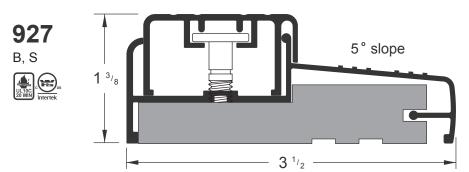


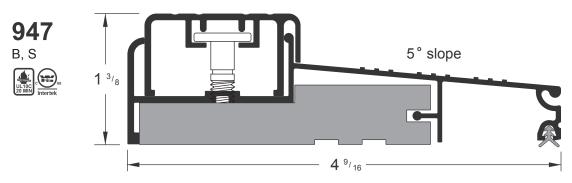




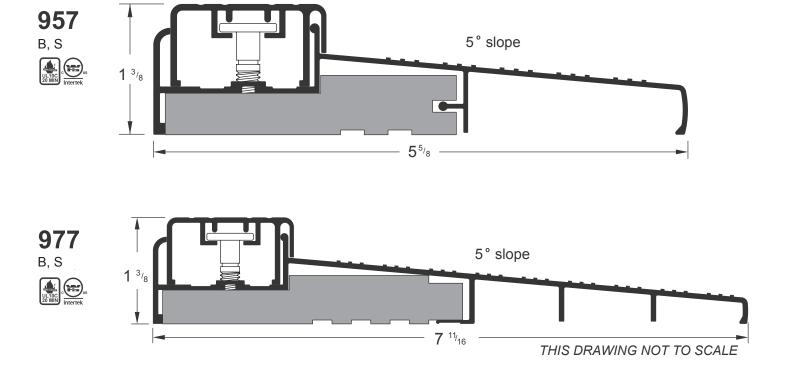
TALL CAP ADJUSTABLE ALL ALUMINUM THRESHOLDS

COMPOSITE OR WOOD SUBSTRATE AVAILABLE Adjustable from 1-3/8" to 1-5/8" in height.



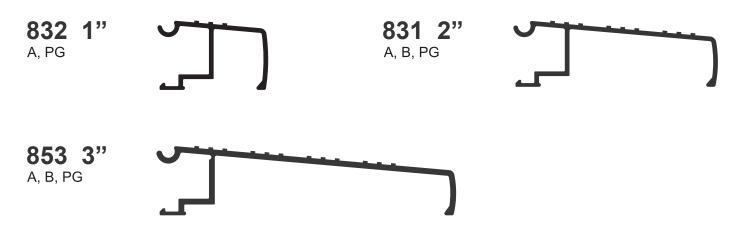


Available extender shown on page 24.



SILL EXTENDERS

Only for use with part #850.



Only for use with parts # 542, 822, 835, 842, 845, 847, 852, & 947.



RE-USABLE PVC PROTECTIVE COVERS



OUT-SWING DOOR THRESHOLDS

Standard Sizes (Product is cut oversize to allow "cutting in"): 30", 32", 36", 42", 48" (cut 3/8" over); 60", 64", 72" (cut 1" over). Other lengths are available.

(Extra cost over 73")

Routed thresholds (page 14)

and specified lengths are cut exact.

Center holes are counter-sunk. #10 phillips flathead screws of appropriate length are included.

 ✓ Indicates location of standard fastener hole.

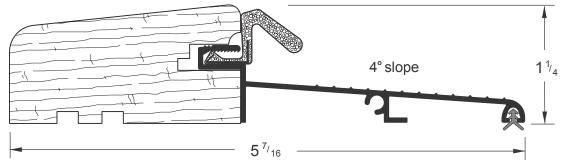
Standard bumper seal is Santoprene ® (#9032T). Optional seals (see page 41).

HARDWOOD & ALUMINUM OUTSWING

PLEASE NOTE:

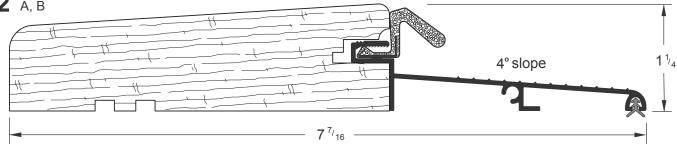
'Outswing" Astra-Bolt on page 42

410 A.B



For glue-down or nail-on applications.

412 A. B



For glue-down or nail-on applications.

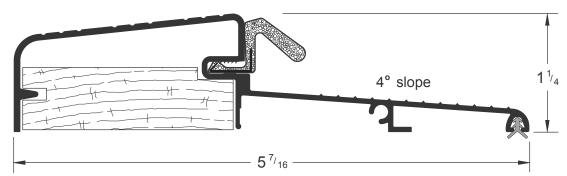
THIS DRAWING NOT TO SCALE

ALL ALUMINUM OUTSWING

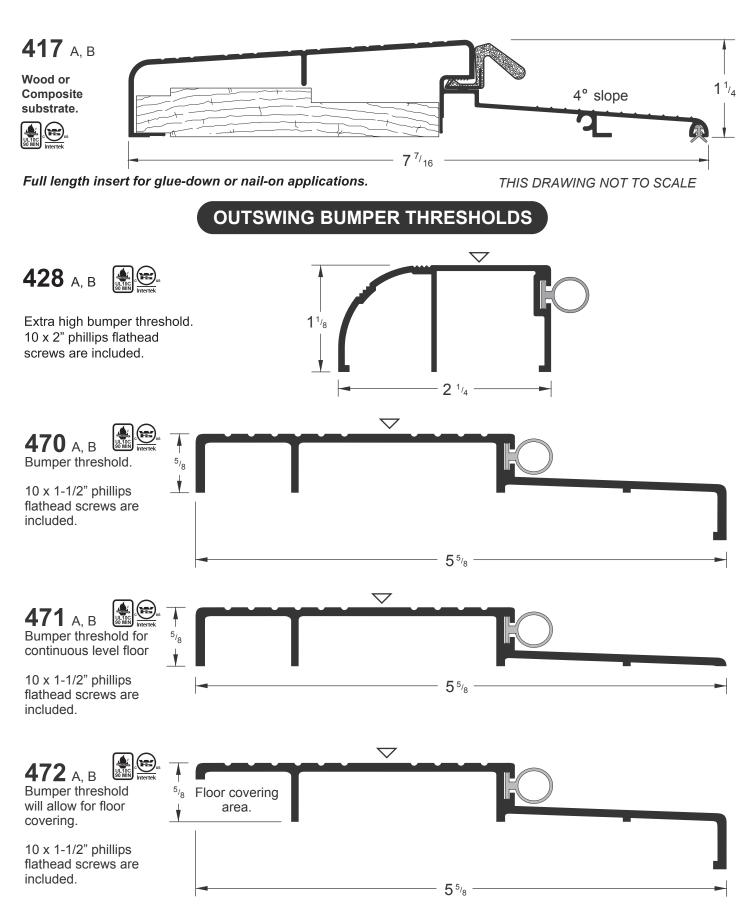
415 A, B



Wood substrate only.



Full length insert for glue-down or nail-on applications.

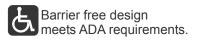


Section 8 COMMERCIAL SADDLE THRESHOLDS

Standard Sizes (Product is cut oversize to allow "cutting in"): 30", 32", 36", 42", 48" (cut 1/2 " over); 60", 64", 72" (cut 1" over).

Other lengths are available (Extra cost over 73").

Routed thresholds (page 31) and specified lengths are cut exact.
Center holes are counter-sunk.
#10 phillips flathead screws of appropriate length are included.
Nominal min. wall thickness 1/8"
Tabs avail. for 1/2" saddles. (page 31)



1503 A, B

10 x 1" phillips flathead screws are included.







Ė

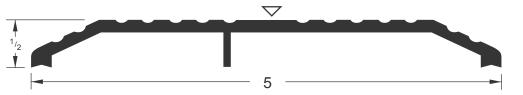
1/2" COMMERCIAL SADDLE THRESHOLDS

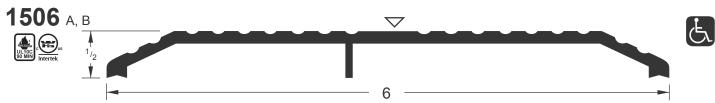
10 X 1-1/2" phillips flathead screws are included with parts 1504 - 1507

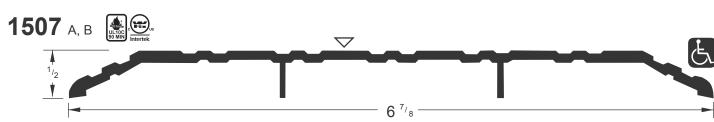






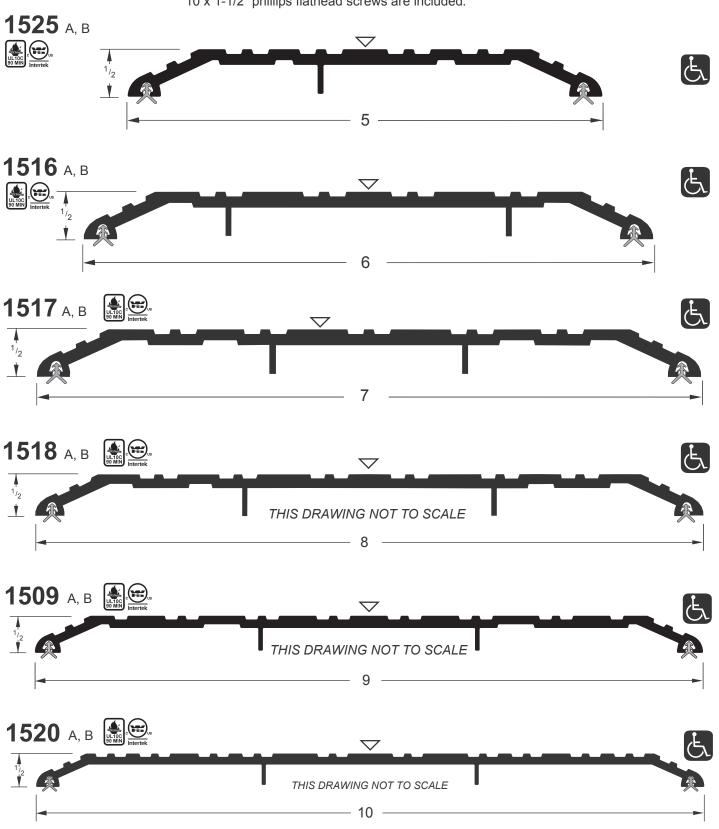




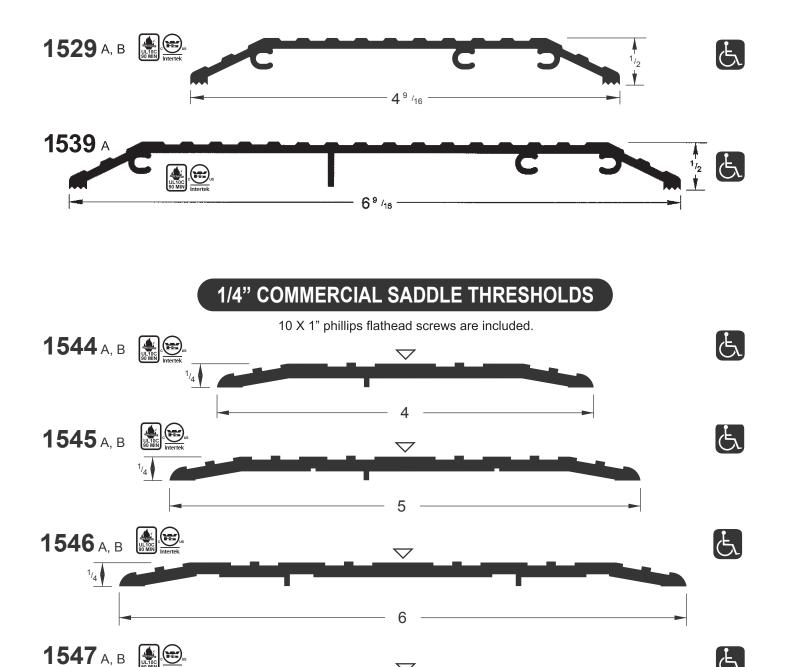


HEAVY DUTY COMMERCIAL SADDLE THRESHOLDS

10 x 1-1/2" phillips flathead screws are included.



SADDLE THRESHOLDS WITH SCREW BOSS



THIS DRAWING NOT TO SCALE

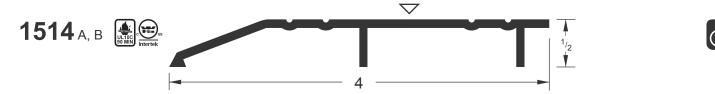
——— 8 —

1548 A, B

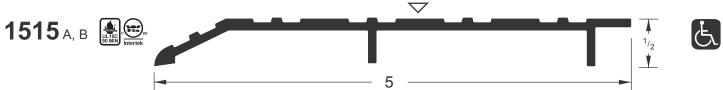
THERMAL BREAK SADDLE THRESHOLDS

10 x 1-1/2" phillips flathead screws are included.



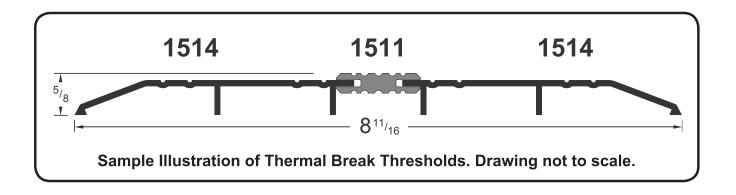








Black rigid vinyl thermal break connector to join saddles.

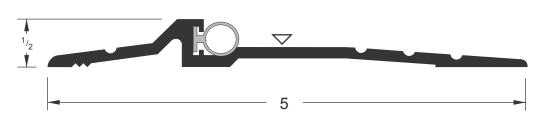


1522 A, B



PANIC exit bumper threshold. Handicapped barrier-free design.

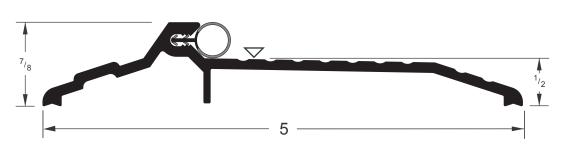
10 x 1" phillips flathead screws are included.



1523 A, B



10 X 1½" phillips flathead screws are included.

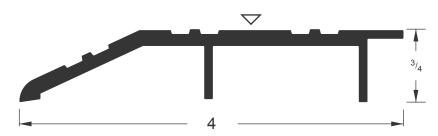


HALF SADDLE

1564 A, B



10 x 2" phillips flathead screws are included.



Indicates location of standard fastener hole.

ROUT FOR METAL/MORTISED FRAMES (RMF) A milling operation to remove aluminum, enabling the threshold to be "dropped" into place. Order: Exact length required. Specify stop size. Holes: Three (3) center holes per door.

TABS

Tabs can be attached to ½" commercial saddle thresholds to facilitate the connection between thresholds and wood frame.

Order: Exact length required. **Holes:** No center hole.

JAMB WEATHERSTRIP

Standard Sizes 30", 32", 36", 60" 72", 80", 84". Aluminum weatherstrip is cut 1/4" over.

Other lengths are available and cut exact (Extra cost over 84").

Standard Sets: 32" x 80", 36" x 80", 72" x 80", 32" x 84", 36" x 84",

and 72" x 84". Jamb-type weatherstrip may be ordered in three piece sets or individual lengths.

Fasteners holes are slotted for close adjustment in most styles. #6 phillips, stainless steel sheet metal screws are provided with these products.

Self drilling sheet metal screws are available at extra cost.

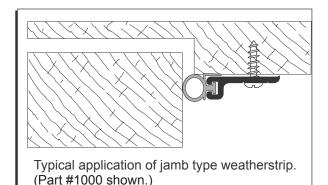
JAMB-TYPE WEATHERSTRIP

NOTE:

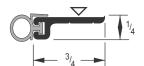
Santoprene® bulb seal (black) is available as an option for vinyl on parts 1000 & 3212.

Special requirements on the job may call for this advanced seal.

Some problems regarding a sticking reaction between certain paints and vinyl have been eliminated with the use of Santoprene®.

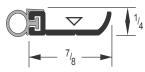


1000 A, B, PG, W





3212 A, B, W





Jamb-type weatherstrip, with black vinyl bulb seal. Slotted holes for ease in adjustment. #6 X 5/8" SMS provided.

Indicates location of standard fastener hole.

ADHESIVE BACKED DOOR SEAL

1830 SANTOPRENE® RUBBER 500 ft. rolls:

1830D Black **1830W** White

17 ft. packages: **1430D** Black **1430W** White



For use with either ½" or 5%" stop. Adhesive backed, extruded Santoprene® rubber, an advanced product from Monsanto. Provides outstanding engineering properties in UV stability and flame retardance. Service temperature from

-81 to +275 degrees F.

WOODSTOP GASKETING AND SOUND SEALS

Installs into saw kerf in applied wood stops or center kerfed mortised jambs.

9021

Schlegel AP-412 Aptus ® TPE bulb 5/16" dia. dual durometer with slipcoat bulb surface.

1000' / roll Color: Beige

Kerf: 5/64" x 5/16"

9024

Vinyl bulb 1/4" dia. 600' / roll Colors:

Black and White Kerf: 1/8" x 5/16"

9023

Vinyl three finger 5/16" wide 500' / roll

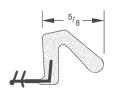
Color: Grav Kerf: 1/8" x 5/16".

PRODUCTS ARE SHOWN ACTUAL SIZE (EXCEPT AS NOTED)

FOAM WEATHERSTRIP

165	0		Box Qty.
1650B	82"	Brown	125
1650D	82"	Black	125
1650W	82"	White	125
1651B	97"	Brown	125
1651D	97"	Black	125
1651W	97"	White	125
1652B	120"	Brown	125
1656B	250'	RL Br	own
1656D	250'	RL BI	ack
Tolerance +/- 1"			

(Sold by full box or by piece, broken box premium applies).





Certified to UL10(c) NFPA 252 CAN/ULC S104

FenSeal DSFC-650K126 FenShield KERF TYPE DOOR SEAL

Certified fire rated for 20 minutes by Intertek Services.

Inserts easily to seal the strike side, hinge side, and header.

FenShield door seal is made of resilient urethane foam core, clad in a durable polyethylene skin, with a structural polypropylene spine.

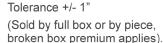
Has 5/8" reach. Resilient characteristics conform seal to warped doors. Consistently returns back to its original shape after compression.

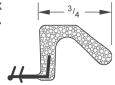
Width of barb - .162"

Requires 1/8" x 7/16" kerf in stop. (If rabbeted jamb is used, allow for depth of 2-1/8". If applied stop is used, adjust for compression of seal.)

1687 Box Qty.

1687B 97" Brown 125
1687D 97" Black 125





FenSeal DSFC-740K162 FenShield KERF TYPE DOOR SEAL

Certified fire rated for 20 minutes by Intertek Services.

Inserts easily to seal the strike side, hinge side, and header.

FenShield door seal is made of resilient urethane foam core, clad in a durable polyethylene skin, with a structural polypropylene spine.

Has 3/4" reach. Resilient characteristics conform seal to warped doors. Consistently returns back to its original shape after compression.

Width of barb - .162"

Requires 1/8" x 7/16" kerf in stop. (If rabbeted jamb is used, allow for depth of 2-1/8". If applied stop is used, adjust for compression of seal.)

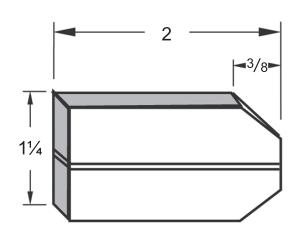
Intertek Certified to UL10(c) NFPA 252 CAN/ULC S104

1825

1825D Black **Corner Seal-**Adhesive backed, pile corner seal with fin seal.

Effective against

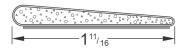
water infiltration.



1826 B. W

Compression
Corner SealFor installation on strike

For installation on strike jamb and hinge jamb sill corners.



1835 B, W

SPECIAL ORDER

ALUMINUM EXTRUSION JAMB SEAL SET (36" X 84")

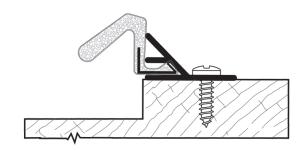
Features:

Weatherstrip can be replaced without removing holder from the jamb.

Slotted mounting holes allow for easy adjustment.

Color-matched mounting screws provided.

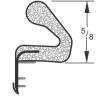
Box



1951

Qty. 1951B 97" Brown 125 **1951W** 97" White 125
Tolerance +/- 1"

(Sold by full box or by piece, broken box premium applies).



LOXCREEN 9650 LOXSEAL ® HIGH PERFORMANCE WEATHERSTRIP Fire rated by Warnock Hersey, Inc. for 90 minutes (per ASTM E-152). Inserts easily to seal the strike side, hinge side, and header. LoxSeal ® weatherstrip made of polyethylene clad urethane foam. Requires 1/8" X 7/16" kerf in stop.

Passed air infiltration test at 25 mph (per **ASTM E-283**). Passed water penetration resistance (per **ASTM E-331**).

Section 10 ASTRAGALS & MEETING STILES

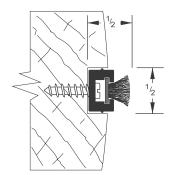
All Astragals and Meeting Stiles are cut exact. Standard Sizes: 80" and 84" (Except as noted).

Other lengths are available and are cut exact as ordered (Extra cost over 84").

Steel Meeting Stiles are furnished with countersunk holes.

Vinyl seal is black; fasteners are provided.

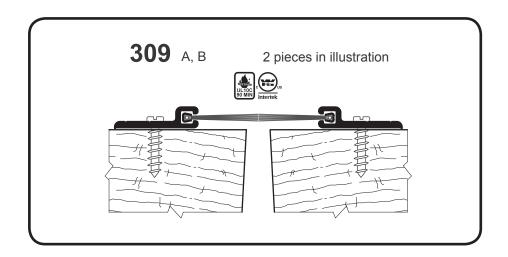
1130 P



Black rigid vinyl retainer. Mortised or surface mounted for proper sealing pressure. Black pile seal (#9082) shown. Optional seals available. SMS 4 x 5/8" phillips panhead screws are provided. **84" Length.**

Optional seals:

9032T Bulb 9082 Pile (Black) 9088 Finned Pile (Black) (See seal profiles on page 41.)

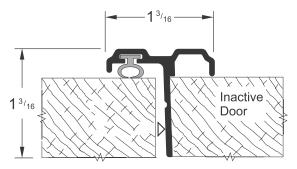


1152 P (Primed) 96" Length only

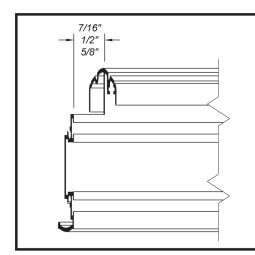


Steel meeting stile with countersunk holes. Primed finish. SMS 10 x 1" phillips flathead screws are provided.

1201 A, B, PG, W



Extruded aluminum T-Astragal. Screw nails provided.



ASTRAGAL STOP CUT OPTION

ASTRAGAL STOP CUT (ASC)

(for Parts 5000, 5400, 5450, 5475, & 5500)

Available Sizes: 7/16", 1/2", & 5/8"

ASTRAGAL PRODUCTS FOR 1-3/4" IN-SWING DOORS

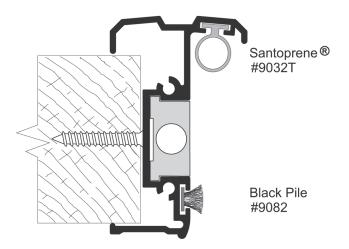
Standard Features for Astra-Bolts ®

- 1) Hardware pack includes steel strike plate, installation spacers, neoprene bottom seal, escutcheon plate for header, fasteners and full instructions.
- 2) Seal materials of Santoprene®, vinyl, or pile as noted.
- 3) Steel bolts 5/16" diameter.
- 4) All astragals are field handed and can be field trimmed to size.
- 5) Dead bolt punch out and trim plate with spacers are available or included, as noted.
- 6) Trim strips, trim plates, strike plates and accessories in black color or black finish.
- 7) Accommodates heavy reveal on newer doors.
- 8) Special sizes available.

Astra-Bolt ® is a registered trade name for Combo Aluminum Product's Double Door Astragals.

5000 ASTRA-BOLT

B. S. W



This astragal has all of the standard features of other Combo Astra-Bolts, plus the C-index plate. This plate is an integral part of the lock mechanism which enables the bolt to function correctly when the astragal length has been field trimmed.

Specific Features:

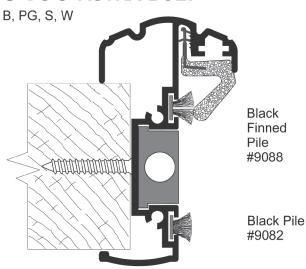
- 1) 22" bolt units with spring detent,
- 2) Double seal at exterior and interior location,
- 3) Requires 1/2" space between doors (plus clearance),
- 4) Surface mount,
- 5) Includes bottom seal and top escutcheon plate.

Options: 8" Dead bolt punch out

Dead bolt trim pack (trim plate and spacers)

Pile seals (#'s 9082 and 9088)

5400 ASTRA-BOLT



TRIPLE WEATHERSTRIP SEAL and 22" LOCKING BOLTS

Features:

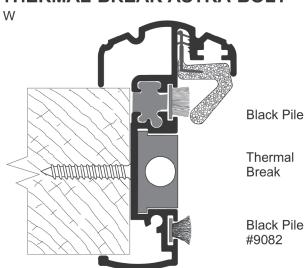
- 1) Accepts doors with heavy reveal,
- 2) Field handed, can be field trimmed,
- 3) Full strike plate & dead bolt trim plate,
- 4) Dead bolt punch out for ease of installation,
- 5) Escutcheon plate for head,
- 6) Thermoplastic bottom seal.

For in-swing doors only

1/2" space between doors plus clearance.

5450

THERMAL-BREAK ASTRA-BOLT





PATENT 6457751 (Bolt Assembly)

22 INCH SPRING DETENT POSITIVE ACTION BOLT UNIT TOP & BOTTOM

QUARTER-TURN RED KNOB FOR ADDED SECURITY

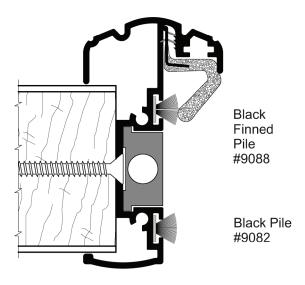
INCLUDES 8" PUNCH OUTS FOR DEAD BOLT (TWO ON 96"+)

DEAD BOLT TRIM PLATE

FULL STRIKE PLATE

5475 HURRICANE-RATED ASTRA-BOLT

B. PG. S



Features:

- 1) 5/16" dia hardened steel pin,
- 2) 22" spring detent positive action bolt unit top & bottom (Patent #6457751),
- 3) 2 heavy duty escutcheon plates for top and bottom.

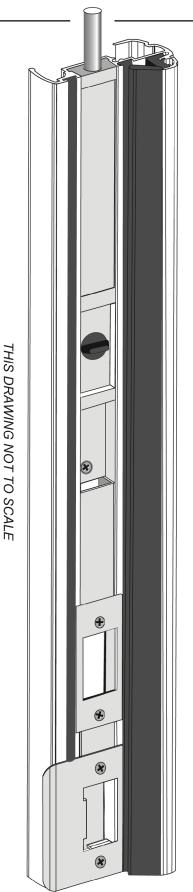
Additionally:

Field handed, can be field trimmed, Thermoplastic bottom seal provided, Fasteners included.

For in-swing doors only

1/2" space between doors plus clearance.





PATENT 6457751 (Bolt Assembly)

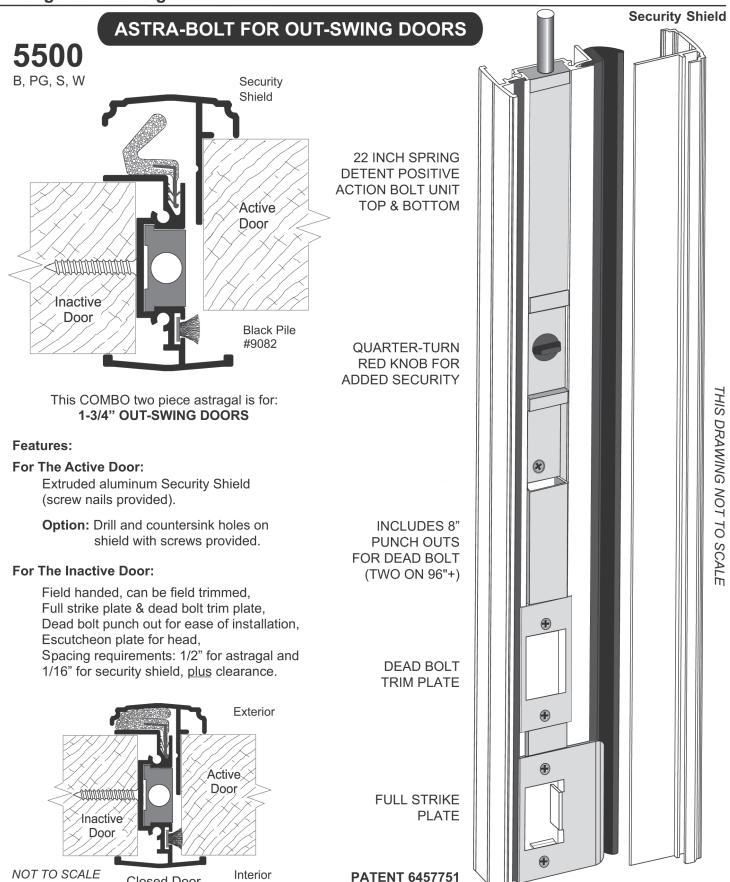
5/16" DIAMETER HARDENED STEEL PIN

22 INCH SPRING DETENT POSITIVE ACTION BOLT UNIT TOP & BOTTOM

QUARTER-TURN RED KNOB FOR ADDED SECURITY

DEAD BOLT TRIM PLATE

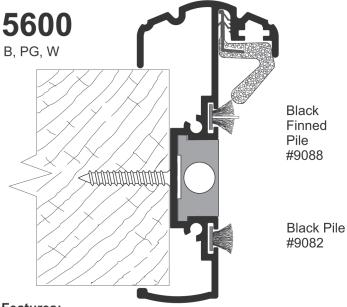
FULL STRIKE PLATE



(Bolt Assembly)

Closed Door

ASTRA-BOLT FOR 2-1/4" IN-SWING DOORS





- 1) Accepts doors with heavy reveal,
- 2) Field handed, can be field trimmed,
- 3) Full strike plate & dead bolt trim plate,
- 4) Dead bolt punch out for ease of installation,
- 5) Escutcheon plate for head,
- 6) Thermoplastic bottom seal.

For in-swing doors only

1/2" space between doors plus clearance.

THESE DRAWINGS NOT TO SCALE

22 INCH SPRING **DETENT POSITIVE ACTION BOLT UNIT TOP & BOTTOM**

QUARTER-TURN **RED KNOB FOR** ADDED SECURITY

INCLUDES 8" PUNCH OUTS FOR **DEAD BOLT** (TWO ON 96"+)

DEAD BOLT TRIM TRIM PLATE

> **FULL STRIKE PLATE**

PATENT 6457751 (Bolt Assembly)



PATENT 6457751 (Bolt Assembly)

22 INCH SPRING **DETENT POSITIVE ACTION BOLT UNIT** TOP & BOTTOM

QUARTER-TURN **RED KNOB FOR** ADDED SECURITY

INCLUDES 8" PUNCH OUTS FOR **DEAD BOLT** (TWO ON 96"+)

DEAD BOLT TRIM TRIM PLATE

FULL STRIKE PLATE



ASTRA-BOLT FOR 2-1/4" OUT-SWING DOORS



REPLACEMENT SEAL INSERTS

IDENTIFICATION GUIDE

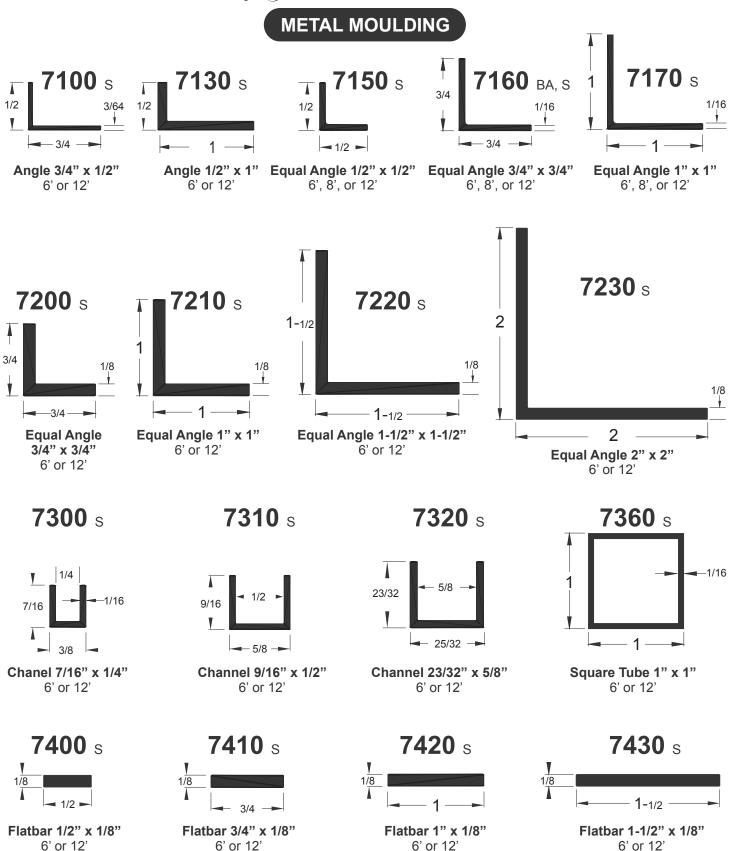
INSERT	SEAL PART #	PRODUCT USE /#		
		DOOR BOTTOMS		
THIS DRAWING NOT TO SCALE	9009V- PVC Seal (Dual-Durometer)	249 All 1-3/4" Door Bottoms All 2-1/4" Door Bottoms (except 255)		
	9010V- Double vinyl	DOOR BOTTOMS / T-ASTRAGALS		
0	(2 pieces / door bottom)	100 150 200 220 222 224 250 255 256 260 280 1201		
7	9011V- Wide Finger vinyl	101 151 201 221 223 225 251 257 261 281		
A	9012V- Leg Vinyl	THRESHOLDS 300 322 332 341 410 412 542 822 835 836 842 845 850 852 1509 1516 1517 1518 1520 1525 3007 3008 3017		
	9032T- Bumper Seal	OUT-SWING DOOR THRESHOLDS		
	(Santoprene®) standard Pile inserts: 9082 .290 Hght. Black 9088 Fin .360 Hght. Black 9034T- Bulb Seal	428 470 471 472 1522 (Also #1130 & Astragals) 341 1523 JAMB-TYPE WEATHERSTRIP		
Ot .	9017T - Bulb Seal (Santoprene®)	1000 3212 3		
T	9008V- Finger Vinyl	CONCEALED SEAL / VINYL INSERT 205, 322		

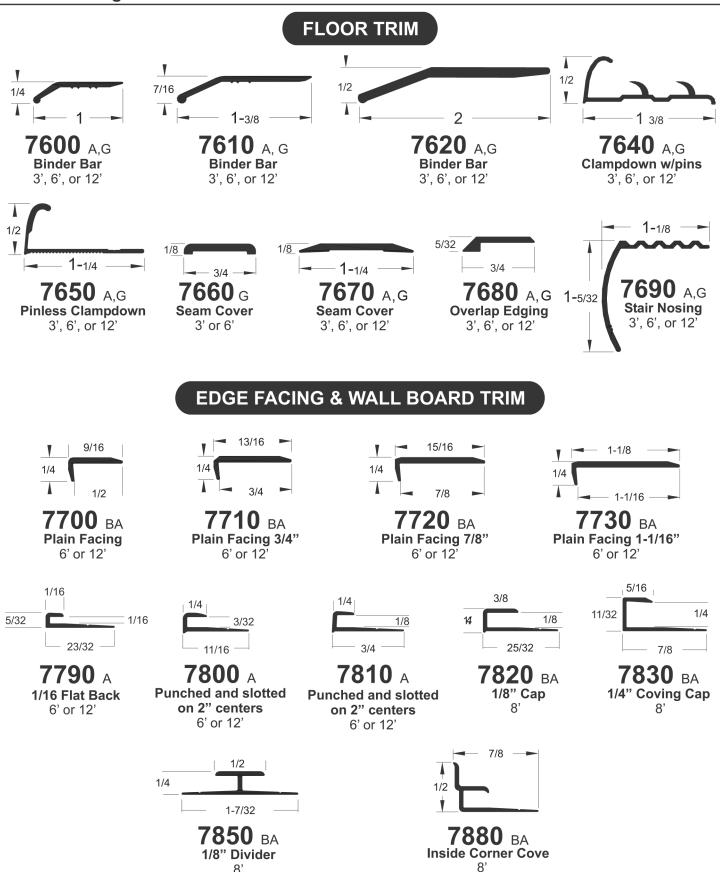
ASTRA-BOLT seals are described on pages 36 – 40.

Replacement Seal for any product may be ordered by providing the product part number.

Section 12 METAL MOULDINGS & FLOOR TRIM

By FUTURA INDUSTRIES





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Section 13 SECURITY DOOR COMPONENTS

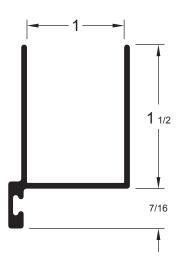
ALUMINUM COMPONENTS FOR STEEL SECURITY DOORS

All parts sold at specified lengths and in box quantites only, as indicated below.

No mounting holes or fasteners provided.

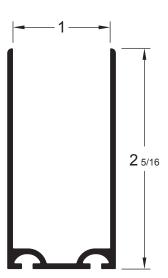
ASTRAGAL

PART NO	LENGTH	BOX QTY
6100	100"	10
6104	85"	10



EXPANDER

PART NO	LENGTH	BOX QTY
6116	52"	20
6118	38"	20



9060V (FOR EXPANDER) Extruded Vinyl Fin Seal, 3/8" Reach, 1000'/roll, Color: Black



PART NO	LENGTH	BOX QTY
6134	100"	25
6138	85"	25
6146	34-1/8"	25
6148	52"	25

